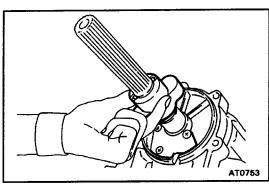


SENSOR ROTOR (A340E)

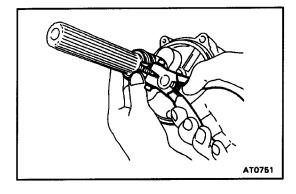
SENSOR ROTOR REMOVAL

- 1. REMOVE EXTENSION HOUSING (See page AT1-66)
- 2. REMOVE SPEEDOMETER DRIVE GEAR
- (a) Using snap ring pliers, remove the snap ring.
- (b) Slide off the speedometer drive gear.
- (c) Remove the lock ball.
- 3. REMOVE SENSOR ROTOR FROM OUTPUT SHAFT



SENSOR ROTOR INSTALLATION

- 1. INSTALL SENSOR ROTOR ON OUTPUT SHAFT
- (a) Make sure that the key is installed in the groove.
- (b) Install the sensor rotor on the shaft.



2. INSTALL SPEEDOMETER DRIVE GEAR

- (a) Slide the lock ball and the speedometer drive gear on the output shaft.
- (b) Using snap ring pliers, install the snap ring.
- 3. INSTALL EXTENSION HOUSING

(See page AT1-67)